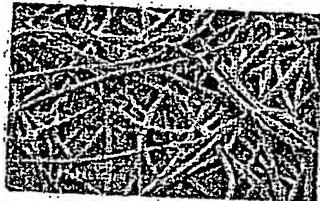


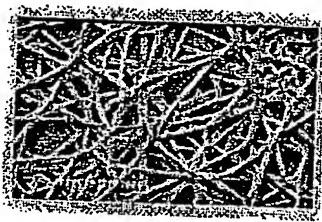
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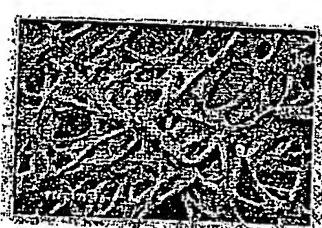
PCT/US2004/022325



275°F



300°F



325°F  
over-bonding

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